



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4330-042
Job Sheet 179706



Part No: D4330-042

Job Qty: 2 ea

Part Name: Airframe Bracket Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Created By: Linda Lacelle

Due Date: 7/6/18

Description:

Note: DWG REV A SHEETS 1,2,3 IPP REV:A 11.08.18 new issue DD Verf:JLM

Ship Via:

Type: SOLD

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/6/18	7/6/18	0.00	0.00	Start Up Waterjet		SC 18/06/24
100	Waterjet	2 pcs	7/6/18	7/6/18	0.00	0.22	Waterjet1		SC 18/06/24
110	QC	2 pcs	7/6/18	7/6/18	0.00	0.00	QC2 Waterjet-3		SC 18/06/24
120	QC	2 pcs	7/6/18	7/6/18	0.00	0.00	QC8-4		38
130	Brake NC	2 pcs	7/6/18	7/6/18	0.11	0.42	Brake NC 2		DAS 9-89
140	QC	2 pcs	7/6/18	7/6/18	0.00	0.00	QC6		38
150	HandFinish	2 pcs	7/6/18	7/6/18	0.00	0.15	HandFinish1		SA 18-07-18
160	Powdercoat	2 pcs	7/6/18	7/6/18	0.00	0.07	Powdercoat3		DB 18-7-19
170	QC	2 pcs	7/6/18	7/6/18	0.00	0.00	QC3		38
180	Small Fab	2 pcs	7/6/18	7/6/18	0.00	0.14	Small Fab-6		DAS
190	QC	2 pcs	7/6/18	7/6/18	0.00	0.00	QC5		38
200	Packaging	2 pcs	7/6/18	7/6/18	0.00	0.00	Packaging3-2		JUL 24 2018
210	QC21-SA	2 Ea	7/6/18	7/6/18	0.00	0.00	QC21		21 9-89 JUL 24 2018

M 136870

START: 7:30

OUT: 3:00

FINISH 9:00

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.6048 sf (.3024 ea)	90-Start up Operation	
D3622-1	Ball Stud	2 Ea (1 ea)	180-Small Fab	5081667
MS21042L5	Nut	2 Ea (1 ea)	180-Small Fab	5058178
NAS1149D0563J	Washer	2 Ea (1 ea)	180-Small Fab	5088662

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	1	317	0
180-Small Fab	D3622-1	2	40	0
	MS21042L5	2	558	0
	NAS1149D0563J	2	1,919	0

Part Specifications

Specifications could not be found.

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only

[illegible]

